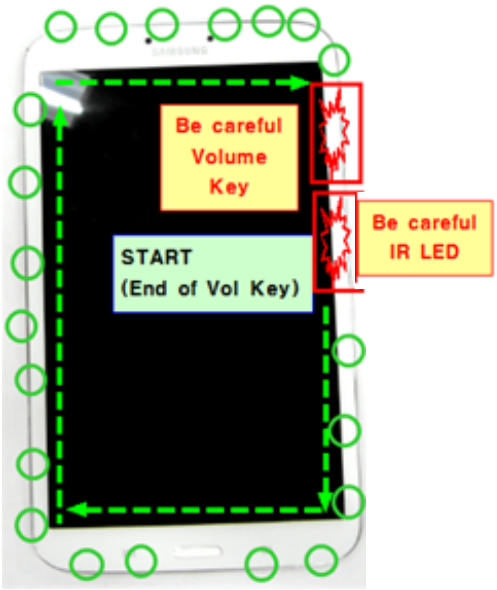
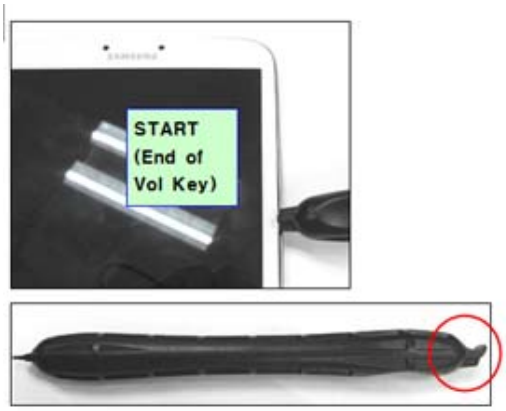
# 7. Level 2 Repair

## 7-1. Disassembly and Assembly Instructions

### 7-1-1. Disassembly

| | |
|---|---|
| 1 Disjoint Hook at REAR // Disassemble REAR | |
|  |  |
| 1) Be careful not to make scratch and molding damage! | 1) Use flat point of disassembly jig |
| 2 Disassemble SCREW | 3 Disassemble FPCB |
| | |
| 1) Disassemble SCREW(12point)<br>2) Detach Battery connector | 1) Hold up Main PBA from bottom.<br>2) Be careful not to scratch FPCB |



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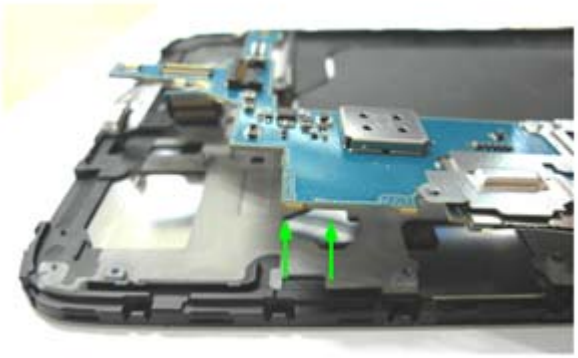
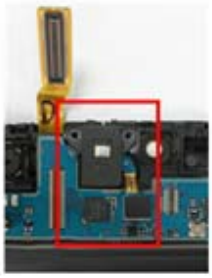
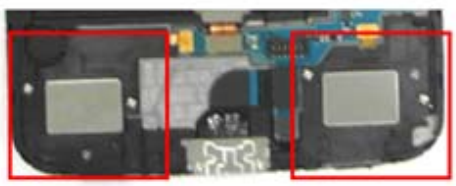
| 4 Disassemble SPK(L),(R), IF PCB | 5 Disassemble PBA |
|---|---|
| |  |
| | 1) Hold up Main PBA from FRONT.<br>2) Be careful not to scratch FPCB |

## 7-1-2. Assembly

| 1 Assembly PBA | 2 Assembly IF PCB/SPK on FRONT. |
|---|---|
| |  <br>  |
| 1) Assemble PBA on Front Ass'y<br>2) Check Front hook. | 1) Assemble IF PCB , Earjack and SPK on Front. |



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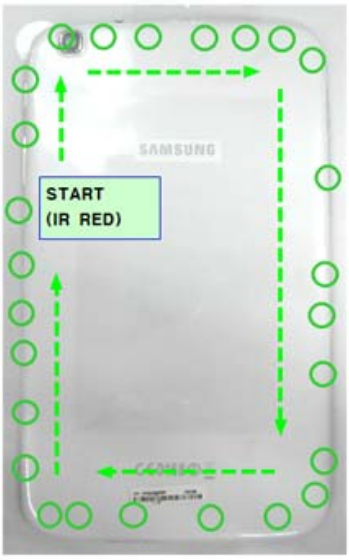
| 3 Assemble connector | 4 Assemble SCREW |
|---|---|
| | |
| .1) Be careful not to scratch FPCB | 1) ◯ : 1.4 * 2.5 (Silver, 6001-002051) 13 point<br>2) Drive Screws with torque 1.2 ± 0.1 Kgf/㎠ |

| 5 Assemble REAR | |
|---|---|
| |  |
| 1) Assemble REAR hook | |



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